

Customer Information

Contact Name

Company

Phone

Email

End User

Program Name

Application Type

Robot

Pedestal

Robot Mount

Top

LH

Gun Details

Equalizing

Non-Equalizing

RH

Rear

Bottom

Electrode Details

Female

Male

Robot Type/Model

Robot Payload (kg)

Nose Type

A

B

Other - Specify

Dress Package

Dress Package (kg)

Transformer

AC

MFDC

Plant Voltage

Duty Cycle & Weld Schedule

Number of Welds / min.

Number of Long Strokes / min.
(Full gun opening)

Number of Short Strokes / min.
(Partial gun opening)

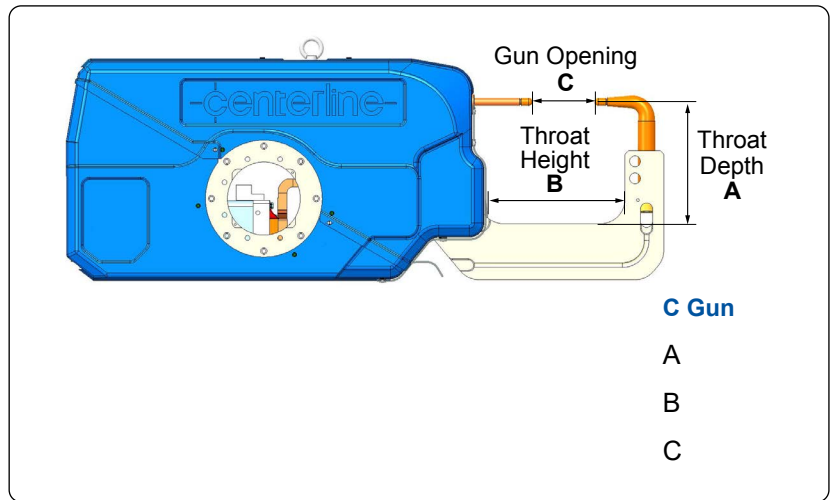
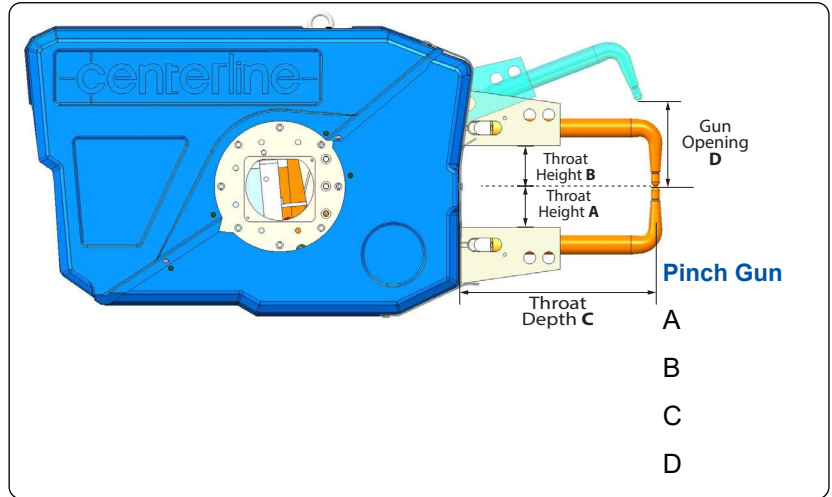
Max. Weld Force

Max. Weld Current

Weld Time (ms)

Total Squeeze (hold) Time (Weld,
Cool, Hold)

Comments:



Water Hose Colour

Water In

Water Out

If not specified, CenterLine standard colours (Green In / Black Out) will be used.

Metal Specs/Type

Stackup

Port Quantity

Port Size

Hose Type

Metal Types

Note: Customer supplied or CenterLine weld schedule. If nothing is specified, CenterLine weld schedule will be used.